



PRESS BREAK OPERATOR

SUMMARY:

As our new Press Brake Machine Operator, you will be responsible for setting up and operating press brake machines to bend, punch, form rolls, arc, or straighten metal plates and structural shapes to blueprint or sketch specifications.

RESPONSIBILITIES:

- Sets up and programs Press Brake machines
 - Reviews blueprint or sketch specifications
 - Positions work piece to align layout marks to dies
 - Configure bend allowances for plate steel
- Operates press brake machines
 - Run bend and forming operations to produce parts to customer provided blueprints
 - Performs inspections of parts
 - Work with tight tolerances
- Complete and maintain paperwork
- Ensure machine is calibrated and clean
- Perform all required routine and minor maintenance activities according to procedures

EXPERIENCE & PHYSICAL DEMANDS:

- High school diploma or GED
- Previous manufacturing and press brake machine experience preferred
- Demonstrated mechanical aptitude and basic math skills required
- Ability to use measurement instruments, and to read and understand blueprints required
- Capable of being on feet entire shift and lifting up to 50lbs
- Ability to follow directions and communicate effectively with quality assurance personnel and supervisor

PLEASE SUBMIT FILLED OUT APPLICATION ONLINE AT WWW.SMF-INC.COM

VIA EMAIL @ KJONES@SMF-INC.COM or

IN PERSON AT 131 HARVESTER CT, ANDERSON, SC 29626

131 Harvester Ct, Anderson, SC 29626 ○ (864) 226-0470 ○ www.smf-inc.com